

Your Brand	NAME: Full Zip Hooded Sweatshirt	CATEGORY: Zip Hoodie	DATE: 4/30/2026
	TITLE PAGE		DESIGNER: Your Name



Your Brand	NAME: Full Zip Hooded Sweatshirt	CATEGORY: Zip Hoodie	DATE: 4/30/2026
	COLORWAYS		DESIGNER: Your Name

1. GREY

■ body: Harbor Mist (14-4202 TCX)

2. BLUE

■ body: Estate Blue (19-4027 TCX)

3. BLACK

■ body: Black Beauty (19-3911 TCX)

1



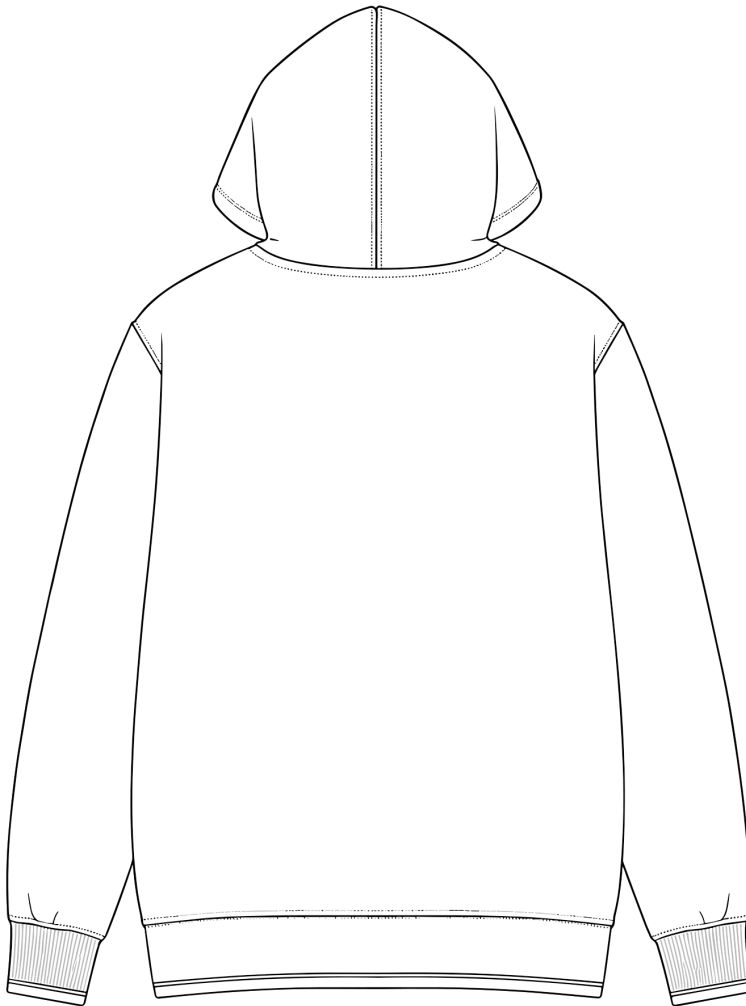
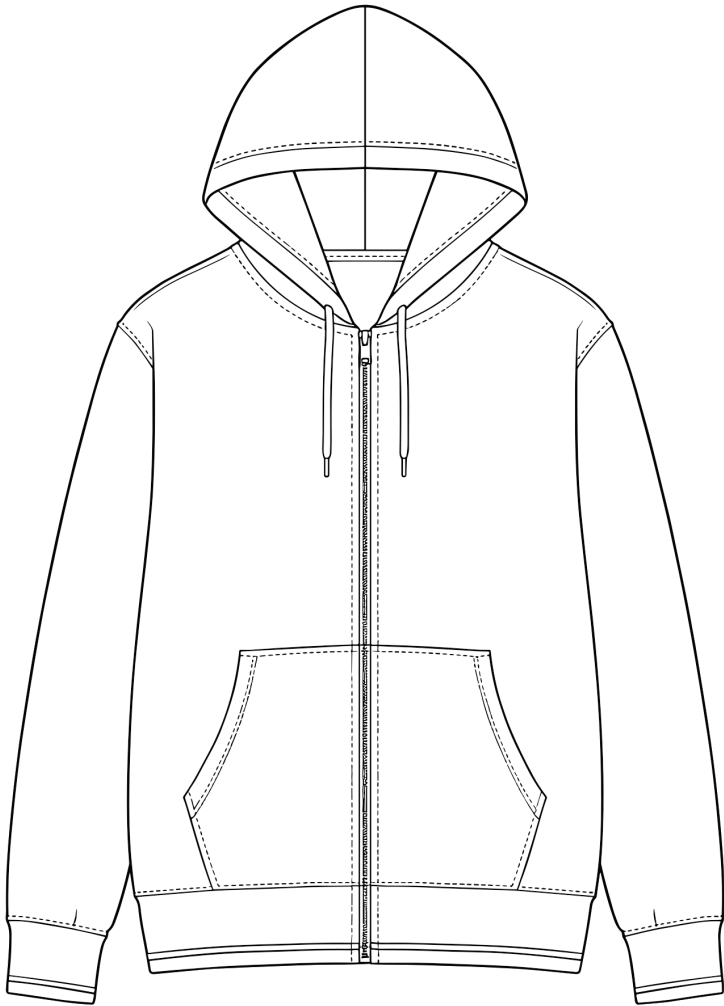
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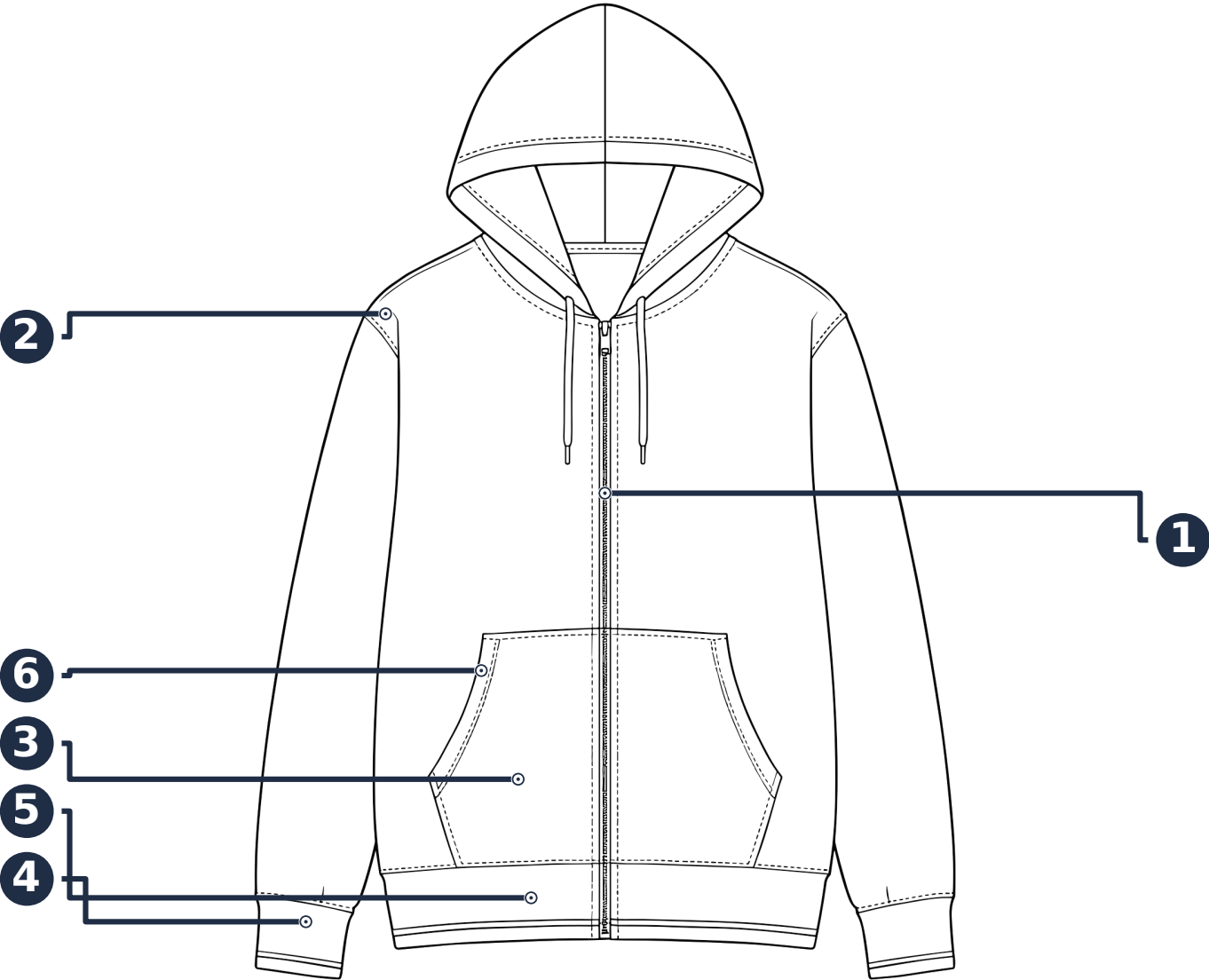
Your Brand	NAME: Full Zip Hooded Sweatshirt	CATEGORY: Zip Hoodie	DATE: 4/30/2026
	OVERVIEW SKETCH		DESIGNER: Your Name



Your Brand	NAME: Full Zip Hooded Sweatshirt	CATEGORY: Zip Hoodie	DATE: 4/30/2026
	FRONT CALLOUTS		DESIGNER: Your Name

CALLOUTS

- 1 Center Front Separating Zipper
- 2 Armhole Seam
- 3 Split Kangaroo Pocket
- 4 Rib Cuff
- 5 Rib Bottom Band
- 6 Pocket Opening Topstitch

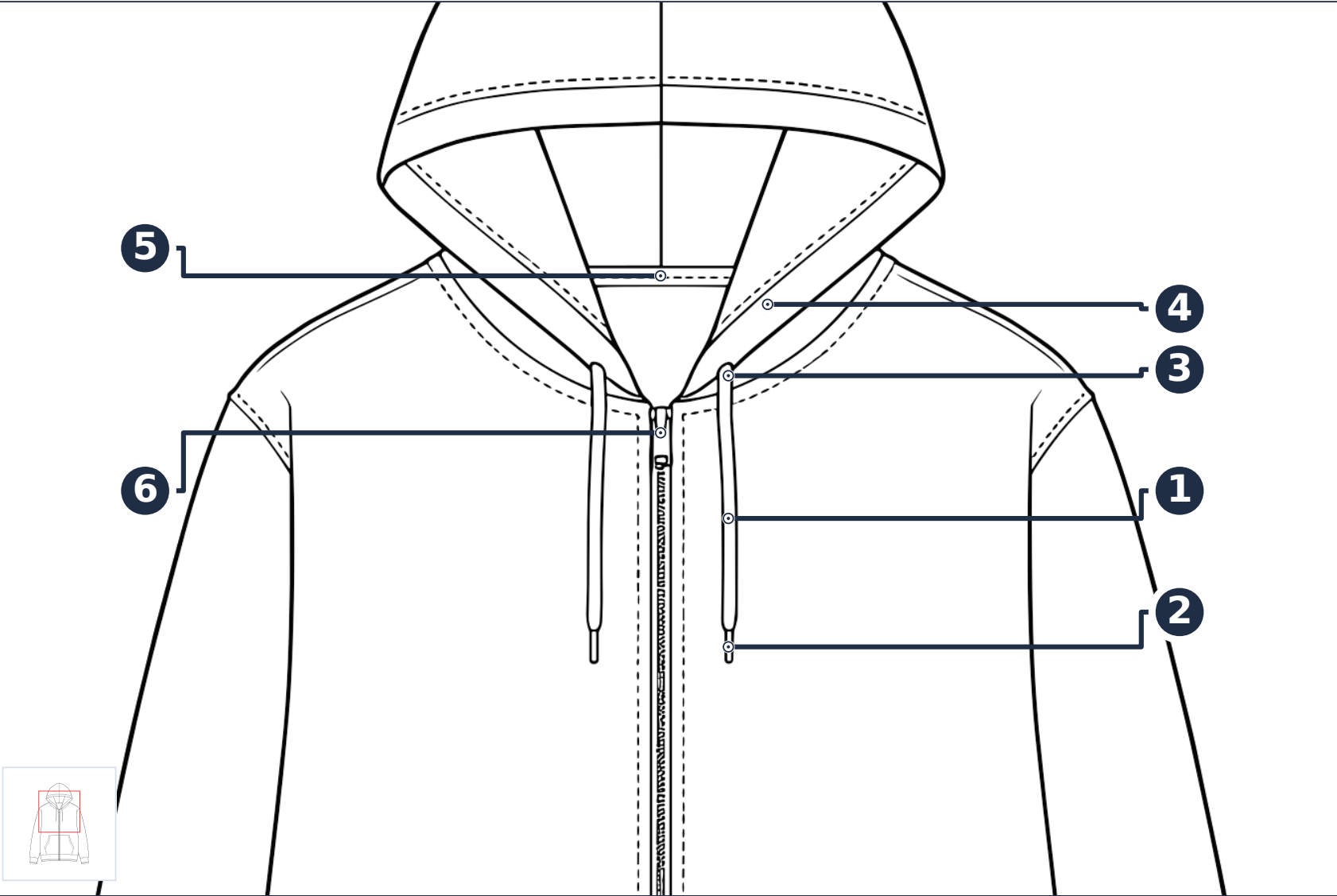


Your Brand	NAME: Full Zip Hooded Sweatshirt	CATEGORY: Zip Hoodie	DATE: 4/30/2026
	FRONT ZOOM 1: HOOD AND NECK DETAIL		DESIGNER: Your Name

CALLOUTS

- 1 Round Drawcord
- 2 Drawcord Aglet
- 3 Metal Eyelet
- 4 Hood Casing
- 5 Back Neck Tape
- 6 Zipper Puller

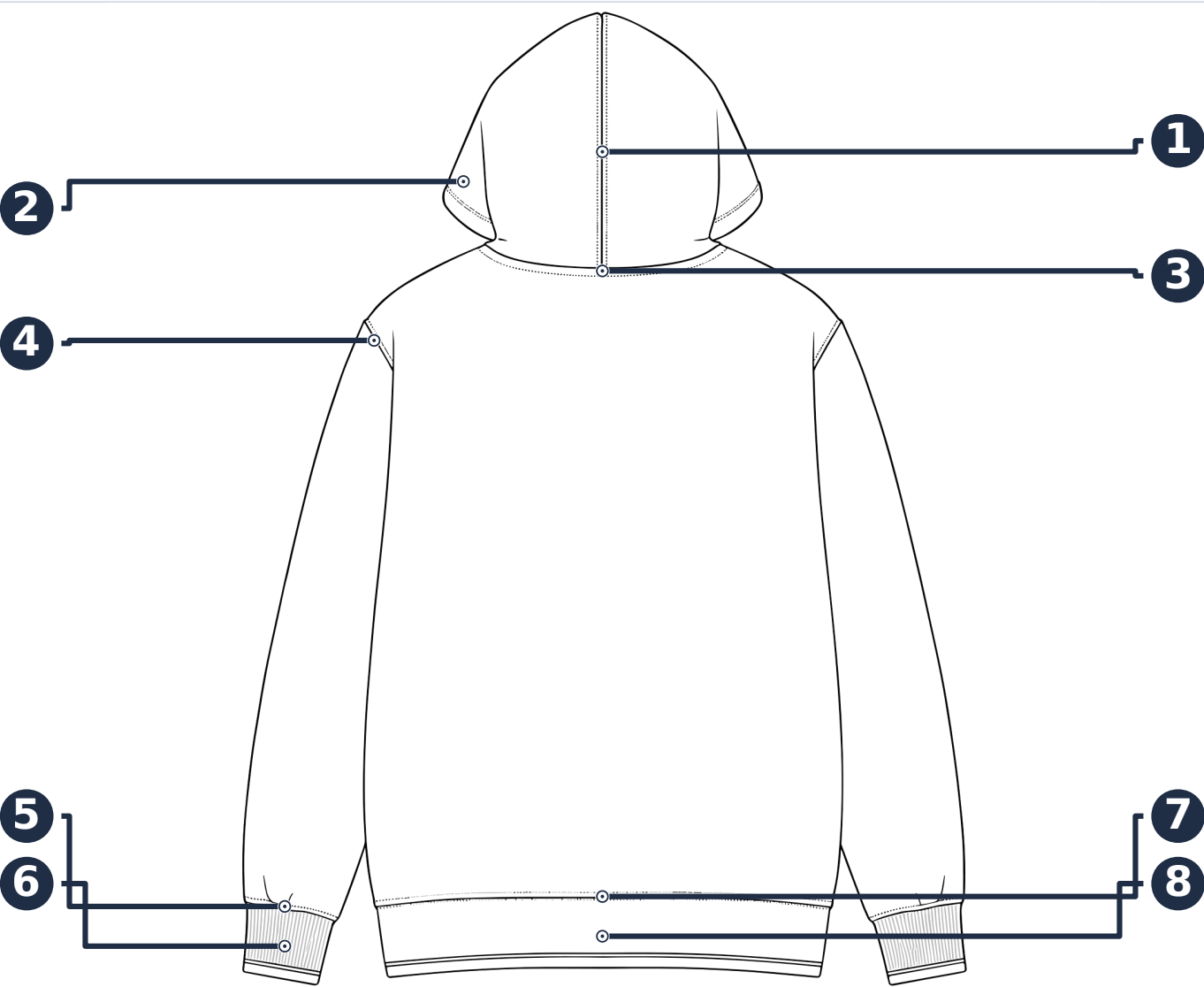
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Window: 25%



Your Brand	NAME: Full Zip Hooded Sweatshirt	CATEGORY: Zip Hoodie	DATE: 4/30/2026
	BACK CALLOUTS		DESIGNER: Your Name

CALLOUTS

- 1 Center Hood Seam
- 2 Hood Opening Edge
- 3 Hood-to-Body Back Neck Seam
- 4 Armhole Seam
- 5 Sleeve-to-Cuff Seam
- 6 Rib Cuff
- 7 Body-to-Bottom Band Seam
- 8 Rib Bottom Band



Your Brand	NAME: Full Zip Hooded Sweatshirt	CATEGORY: Zip Hoodie	DATE: 4/30/2026
	CONSTRUCTION OPERATIONS		DESIGNER: Your Name

#	OPERATION	SEAM	STITCH	SPI	NOTES
1	Apply front chest screen print and center back screen print to cut panels before sewing.	N/A	N/A	N/A	Cure and inspect print placement, color, and opacity before assembly.
2	Join hood panels at center hood seam.	 SSa	516	10-12	Sew hood center seam and clean finish in one operation.
3	Apply reinforcement tape to center front zipper edges and hood eyelet areas.	N/A	N/A	N/A	Apply before eyelet setting and zipper installation.
4	Turn and topstitch hood front opening to form hood casing/channel for drawcord.	 LSa	301	10-12	Maintain even casing width around hood opening; leave eyelet area aligned for drawcord exit.
5	Set metal eyelets at hood casing and thread round drawcord with aglets through casing.	N/A	N/A	N/A	Set eyelets at reinforced areas; insert finished drawcord after casing completion.
6	Apply back neck tape and attach main/size label at inside back neck.	 BSc	301	10-12	Cover internal hood-to-body seam allowance with tape; center label at back neck.
7	Prepare kangaroo pocket by turning pocket opening edges and topstitching openings.	 EFb	301	10-12	Topstitch both slanted pocket entry edges before attaching pocket to body.
8	Attach kangaroo pocket to front body with top edge, side edges, and lower edge stitched in place.	 LSb	301	10-12	Keep pocket split centered to align with front zipper opening.
9	Finish front body zipper edges with overedge stitch.	 EFa	504	12-14	Overedge each front opening prior to zipper setting.
10	Set center front separating zipper to front openings and topstitch zipper tape in place.	 LSb	301	10-12	Align zipper top and bottom stops; topstitch zipper tape evenly from edge; match zipper tape/teeth/slider color to colorway.
11	Attach sleeves to front/back body at armhole seams as per flat sketch.	 SSa	516	10-12	Use visible shoulder-armhole seam line as shown on front and back sketches.
12	Close sleeve underarm and body side seams in continuous run.	 SSa	516	10-12	Sew from sleeve cuff opening to bottom band join point on each side; insert care/content label into inside left side seam.
13	Form cuff loops by seaming rib cuffs into rings.	 SSa	401	10-12	Join each cuff short end before folding.
14	Fold cuffs and attach cuffs to sleeve openings.	 SSa	516	10-12	Match cuff seams to sleeve underarm seams; attach evenly in stretched condition to match sleeve opening
15	Topstitch cuff seam allowances toward sleeve.	 OSf	406	10-12	Apply around sleeve-to-cuff join for knit stabilization and clean finish.
16	Join bottom band short ends to form ring.	 SSa	401	10-12	Prepare rib bottom band before attachment.
17	Attach bottom band to body hem.	 SSa	516	10-12	Match band seam to side seam and zipper center front alignment.
18	Topstitch hem seam allowance at body-to-bottom-band join.	 OSf	406	10-12	Topstitch around body circumference for stabilization.
19	Attach completed hood to neckline opening.	 SSa	516	10-12	Align hood front edges to zipper top ends and match center hood seam to back neck.
20	Final clean finish; bartack pocket opening ends and zipper top/bottom stops, trim threads, and inspect symmetry.	 OSa	304	28-32	Reinforce specified high-stress points only; no unspecified bartacks.

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	BILL OF MATERIALS		DESIGNER: Your Name

ITEM	DESCRIPTION	POSITION	QTY	UNIT
Main Body Fabric	Cotton/poly sweatshirt fleece, 80% cotton / 20% polyester, 320 gsm, 170 cm width, brushed back, color per approved colorway, max shrinkage 5%, consumption per garment, base size M.	Front body, back body, sleeves, hood panels, kangaroo pocket	1.75	meters
Rib Knit Cuff Fabric	2x2 cotton/spandex rib, 95% cotton / 5% spandex, 350 gsm, high recovery, color per approved body colorway, with white tipping stripe at cuff edge.	Left and right sleeve cuffs	0.18	meters
Rib Knit Bottom Band Fabric	2x2 cotton/spandex rib, 95% cotton / 5% spandex, 350 gsm, high recovery, color per approved body colorway, with white tipping stripe at bottom edge.	Bottom band	0.22	meters
Sewing Thread - Main Assembly	Tex 27 / T-40 polyester core-spun thread, tonal to body colorway, for overlock and lockstitch assembly seams, zipper setting, pocket attachment, hood assembly, cuffs, and bottom band.	All major construction seams	260.0	meters
Sewing Thread - Topstitch	Tex 27 / T-40 polyester topstitch thread, tonal to body colorway, for visible topstitching at hood opening, zipper edges, pocket openings, cuffs, and bottom band.	Visible topstitched areas	120.0	meters
Separating Front Zipper	No. 5 nylon coil separating front zipper, tape color per approved body colorway, dark coil teeth, auto-lock metal slider with matching puller, length matched to center-front opening.	Center front opening	1.0	pieces
Drawcord	White round cotton/poly hood drawcord, 6 mm diameter, finished length 130 cm, threaded through hood casing, with metal aglets at both ends.	Hood casing	1.3	meters
Aglets	Silver metal aglets, 20 mm length, crimped to hood drawcord ends.	Drawcord ends	2.0	pieces
Eyelets	Metal eyelets, silver finish, set at reinforced hood drawcord exit points.	Front hood casing near neckline	2.0	pieces
Back Neck Tape	Cotton twill back neck tape, 12 mm width, color per approved body colorway, finished length 32 cm, covering hood-to-neck seam allowance.	Inside back neck seam	0.32	meters
Main Label	Woven brand main label, 40 x 20 mm, navy/white, sewn at inside back neck.	Inside back neck	1.0	pieces
Size Label	Woven size label, 15 x 15 mm, sewn together with main label at inside back neck.	Attached with main label at inside back neck	1.0	pieces
Care Label	Printed satin care/content label, 35 x 60 mm, sewn into inside left side seam, final fiber/care/ country copy per approved legal artwork.	Inside left side seam	1.0	pieces
Interfacing Reinforcement Tape	Lightweight fusible reinforcement tape, 12 mm width, applied to center-front zipper edges and hood drawcord exit areas before zipper and drawcord construction.	Center front zipper edges and hood eyelet area	0.7	meters
Packaging Polybag	Clear LDPE garment polybag, 35 micron, size 35 x 45 cm, self-seal closure, for folded finished garment.	Packaging	1.0	pieces
Hangtag	Printed retail hangtag, 50 x 90 mm coated card, attached with black string fastener at neck label area.	Packaging / brand presentation	1.0	pieces
Screen Print Ink - White	High-opacity white screen print ink for front chest logo and large back Alignes logo; cure per ink supplier spec.	Front left chest logo and center back logo	1	application

Your Brand	NAME: Full Zip Hooded Sweatshirt	CATEGORY: Zip Hoodie	DATE: 4/30/2026
	ARTWORK 1: LEFT CHEST LOGO		DESIGNER: Your Name

DETAILS

Technique: Screen print, 1 color, high-opacity white
Size: 8.0 x 8.0 cm

PANTONE

☐ White (11-0601 TCX)

PLACEMENT

Front, wearer's left chest. Size 8.0 x 8.0 cm. Top edge 10.0 cm below HPS; inner edge 7.0 cm from center front zipper edge. Keep artwork vertical and parallel to center front. Placement tolerance +/-0.5 cm.



Your Brand	NAME: Full Zip Hooded Sweatshirt	CATEGORY: Zip Hoodie	DATE: 4/30/2026
	ARTWORK 2: CENTER BACK LOGO		DESIGNER: Your Name

DETAILS

Technique: Screen print, 1 color, high-opacity white
Size: 28.0 x 6.0 cm

PANTONE

☐ White (11-0601 TCX)

PLACEMENT

Back body, centered on CB. Size 28.0 x 6.0 cm. Top edge 13.0 cm below hood-to-body back neck seam. Keep artwork horizontal and centered on center back. Placement tolerance +/-0.5 cm.



SAMPLE: M

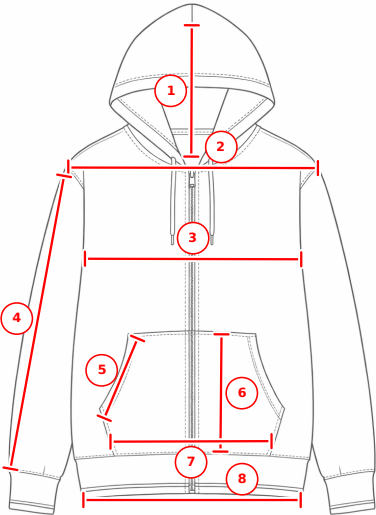
Front View

CODE	MEASURE	CM
1	Hood Height	36.0
2	Shoulder Width	50.0
3	Chest Width	58.0
4	Sleeve Length	64.0
5	Pocket Opening Length	17.0
6	Pocket Height	21.0
7	Pocket Bottom Width	35.0
8	Hem Width	54.0

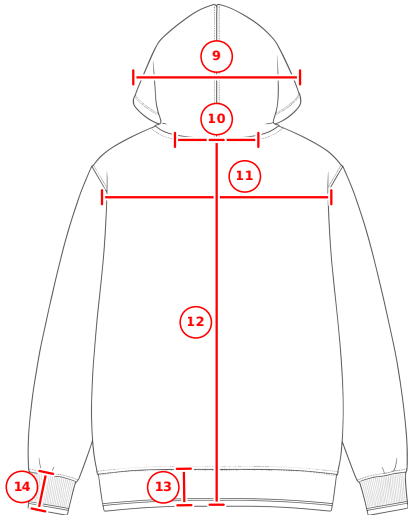
Back View

CODE	MEASURE	CM
9	Hood Width	26.0
10	Back Neck Width	18.0
11	Across Back	48.0
12	Center Back Length	72.0
13	Bottom Band Height	6.0
14	Cuff Height	7.0

FRONT



BACK



Your Brand	NAME: Full Zip Hooded Sweatshirt	CATEGORY: Zip Hoodie	DATE: 4/30/2026
	GRADED MEASUREMENT TABLE		DESIGNER: Your Name

MEASUREMENT	XS	S	M ★	L	XL	XXL
Across Back	45.0	46.5	48.0	49.5	51.0	52.5
Back Neck Width	16.5	17.25	18.0	18.75	19.5	20.25
Bottom Band Height	5.5	5.75	6.0	6.25	6.5	6.75
Center Back Length	68.0	70.0	72.0	74.0	76.0	78.0
Chest Width	52.0	55.0	58.0	61.0	64.0	67.0
Cuff Height	6.5	6.75	7.0	7.25	7.5	7.75
Hem Width	48.0	51.0	54.0	57.0	60.0	63.0
Hood Height	34.0	35.0	36.0	37.0	38.0	39.0
Hood Width	24.0	25.0	26.0	27.0	28.0	29.0
Pocket Bottom Width	32.0	33.5	35.0	36.5	38.0	39.5
Pocket Height	19.0	20.0	21.0	22.0	23.0	24.0
Pocket Opening Length	15.5	16.25	17.0	17.75	18.5	19.25
Shoulder Width	47.0	48.5	50.0	51.5	53.0	54.5
Sleeve Length	61.0	62.5	64.0	65.5	67.0	68.5